



## **PROJECT SUMMARY**

## **EMS Development and Certification,** Corus Process Engineering, Cumbria.



### **KEY PROJECT ELEMENTS**

- **GAP ANALYSIS**
- **TECHNICAL  
SUPPORT &  
ADVICE**
- **IMPROVEMENT  
ITEM PROGRESS**
- **LEGISLATION  
REGISTER &  
UPDATES**
- **EXTERNAL  
ACCREDITATION  
ASSISTANCE**
- **INTERNAL EMS  
AUDITOR  
TRAINING**
- **CARRYING OUT  
INTERNAL EMS  
AUDITS**
- **MANAGEMENT  
FEEDBACK &  
REVIEW**

In line with its corporate environmental targets, Corus Group plc, the international metals company, set out to achieve certification to ISO14001 for all its European manufacturing operations. This required the development of systems appropriate to its various operations, together with the successful implementation of the EMS at all sites.

Using its extensive industrial based knowledge and experience in systems implementation, CRA facilitated and provided the tools to assist various Corus sites.

The approach adopted has included;

- Gap analysis of audits and reviews;
- Provision of technical support and advice;
- Progress of improvements / action items;
- Provision of a bespoke legal register and quarterly updates;
- Assistance with external accreditation audits;
- Provision of internal EMS auditor training;
- Undertaking internal EMS audits; and
- Management feedback and review.

The success of CRA's involvement was highlighted with achievement of certification to the ISO14001 standard for the Corus Process Engineering business, meeting both corporate and customer requirements.